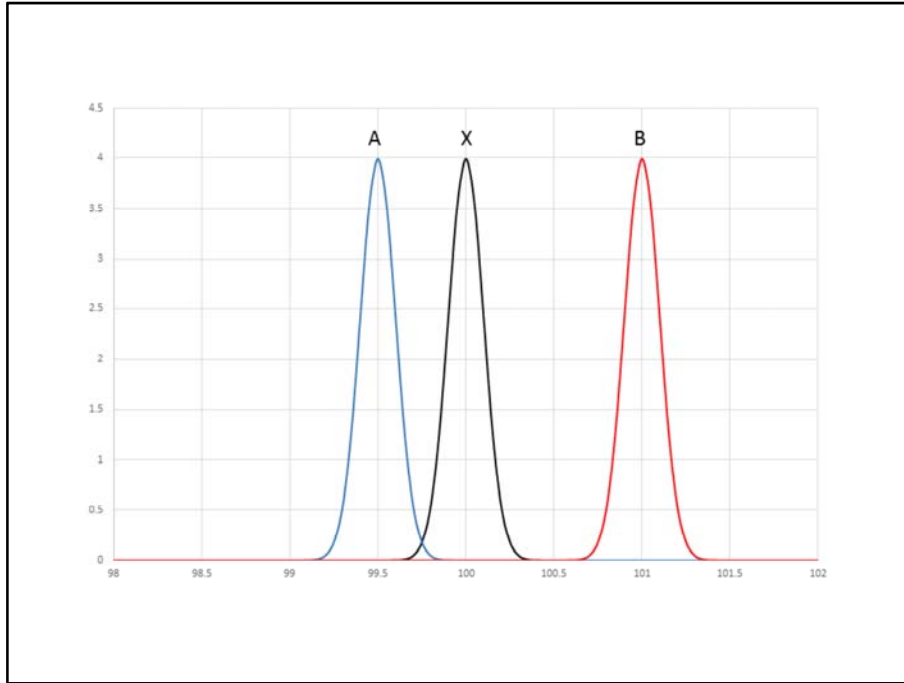
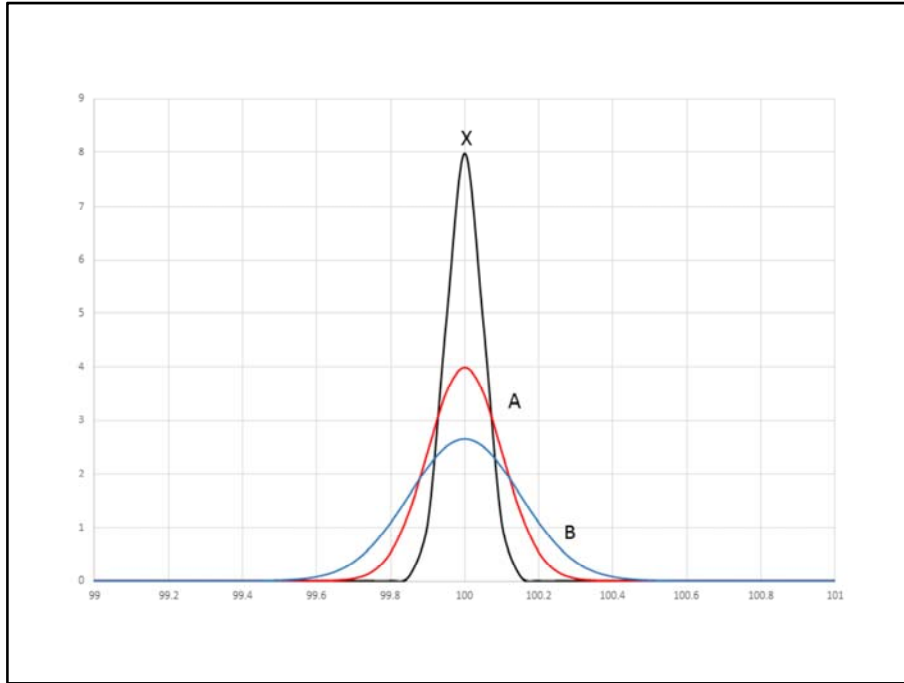
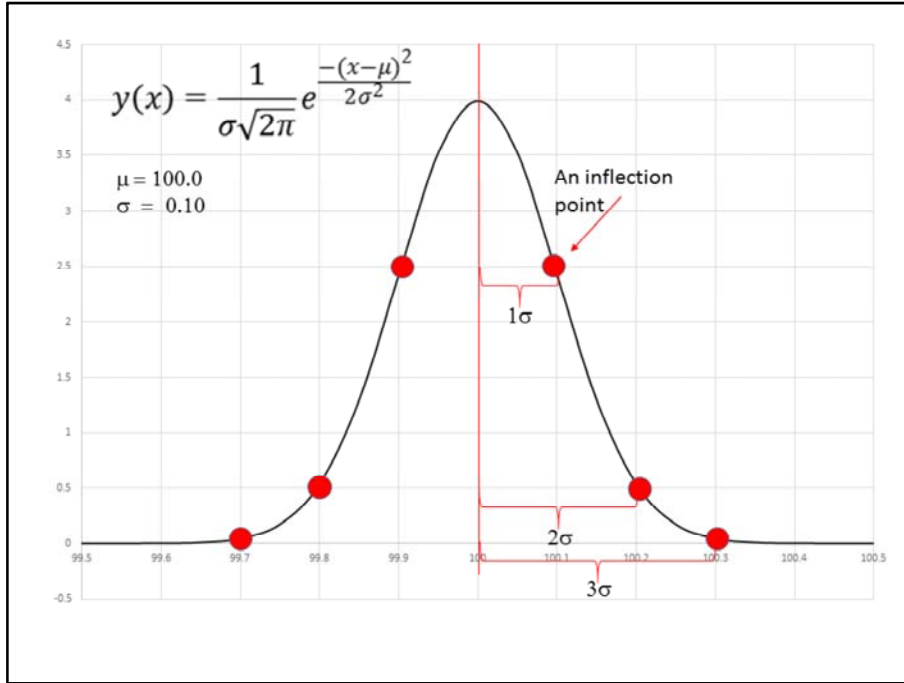


Description	Equation	Variable
Arithmetic Mean	$\bar{x} = \sum_i \frac{x_i}{n}$	$x_i = \text{the } i\text{th value}$ $n = \text{total number of values}$
Degrees of Freedom	$v = (n - 1)$	
Variance	$V(x) = \frac{\sum_i (x_i - \bar{x})^2}{v}$	
Standard Deviation	$s = \sqrt{V(x)} = \sqrt{\frac{\sum_i (x_i - \bar{x})^2}{v}}$	
Normal Distribution	$y(x) = \frac{1}{\sigma\sqrt{2\pi}} e^{-\frac{(x-\mu)^2}{2\sigma^2}}$	$\mu = \text{population mean}$ $\sigma = \text{population standard deviation}$
Confidence Limits	$\mu = \bar{x} \pm t \left( \frac{s}{\sqrt{n}} \right)$	$t = \text{confidence interval value}$



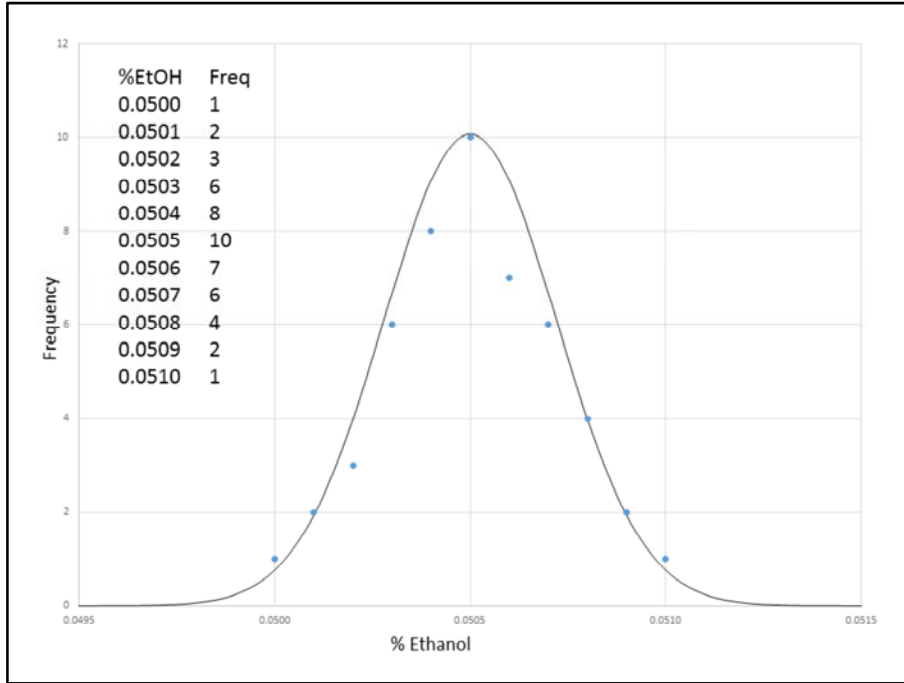


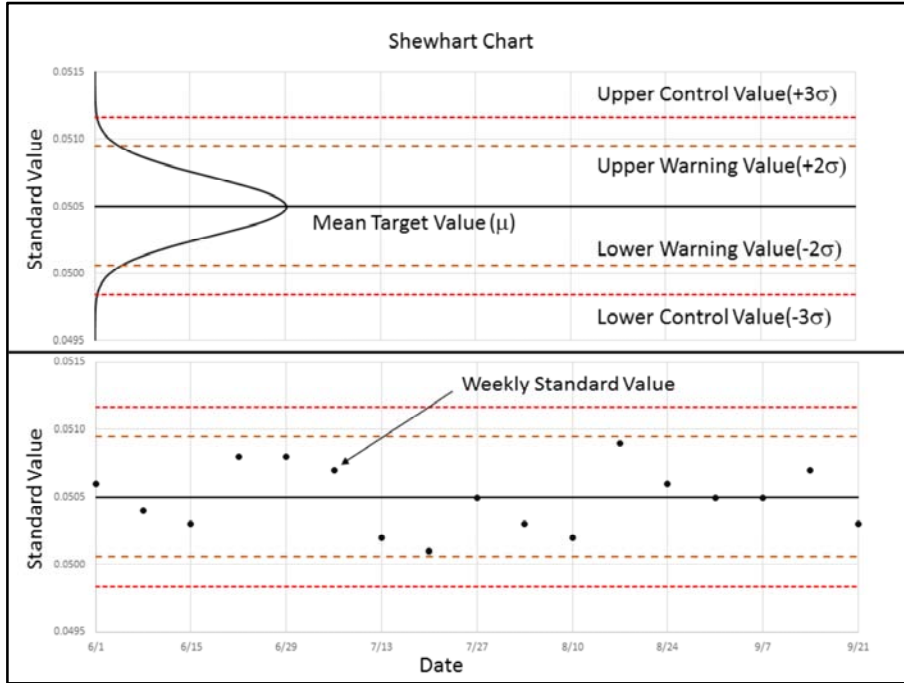


t values for confidence intervals

V	95%	99%
1	12.71	63.66
2	4.3	9.92
3	3.18	5.84
4	2.78	4.6
5	2.57	4.03
10	2.23	3.17
20	2.09	2.85
30	2.04	2.75
50	2.01	2.68
100	1.98	2.63

$$\mu = x \pm t\left(\frac{s}{\sqrt{n}}\right)$$





**Run rules are rules that are used to indicate out-of-statistical control or determinate trend situations.**

- a point lying beyond the upper and lower control limits
- 2 consecutive points lying beyond the upper or lower warning values (0.06% chance)
- 7 or more consecutive points lying on one side of the mean (0.8% chance of occurring)
- 6 consecutive points going in the same direction

